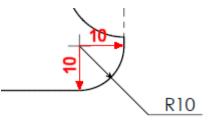


Radius 10 Corners

When you see corners with a radius, the distance from the edges to the centre of the corner is equal to the radius.

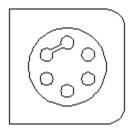
In this case, R10, the distance from each edge to the centre of the corner is 10mm.



There are many ways in which you can mark these out.

The Big Hole

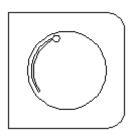
Method 1



Drill a number of Ø7 holes inside the big circle. Use a Junior Hacksaw to cut between the holes. Use a half-round file to complete the hole.

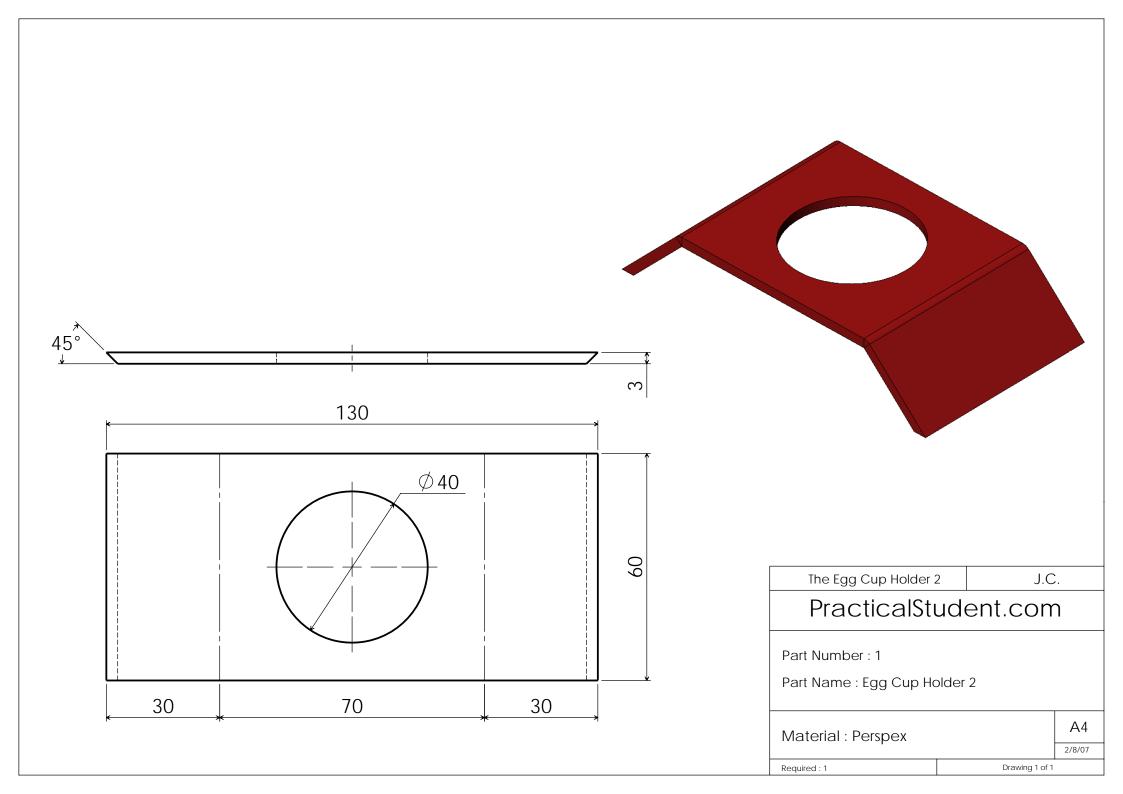
This method is quicker but there is a lot of filing.

Method 2



Drill a small hole, (about \emptyset 3), and use a Piercing Saw to cut close to the line. Use a half-round file to finish the hole.

This method requires less filing but the blades of a Piercing Saw are very delicate and are easy to break. Patience is required with this method.



Tools for Marking Out :		Tools for Manufacturing	Tools for Manufacturing :	
Skill I am going to concentrate	on:			
After completion				
Marking Accuracy	Poor	Medium	Good	
Marking Accuracy Hacksawing & Filing Quality	Poor	Medium	Good	
Marking Accuracy				