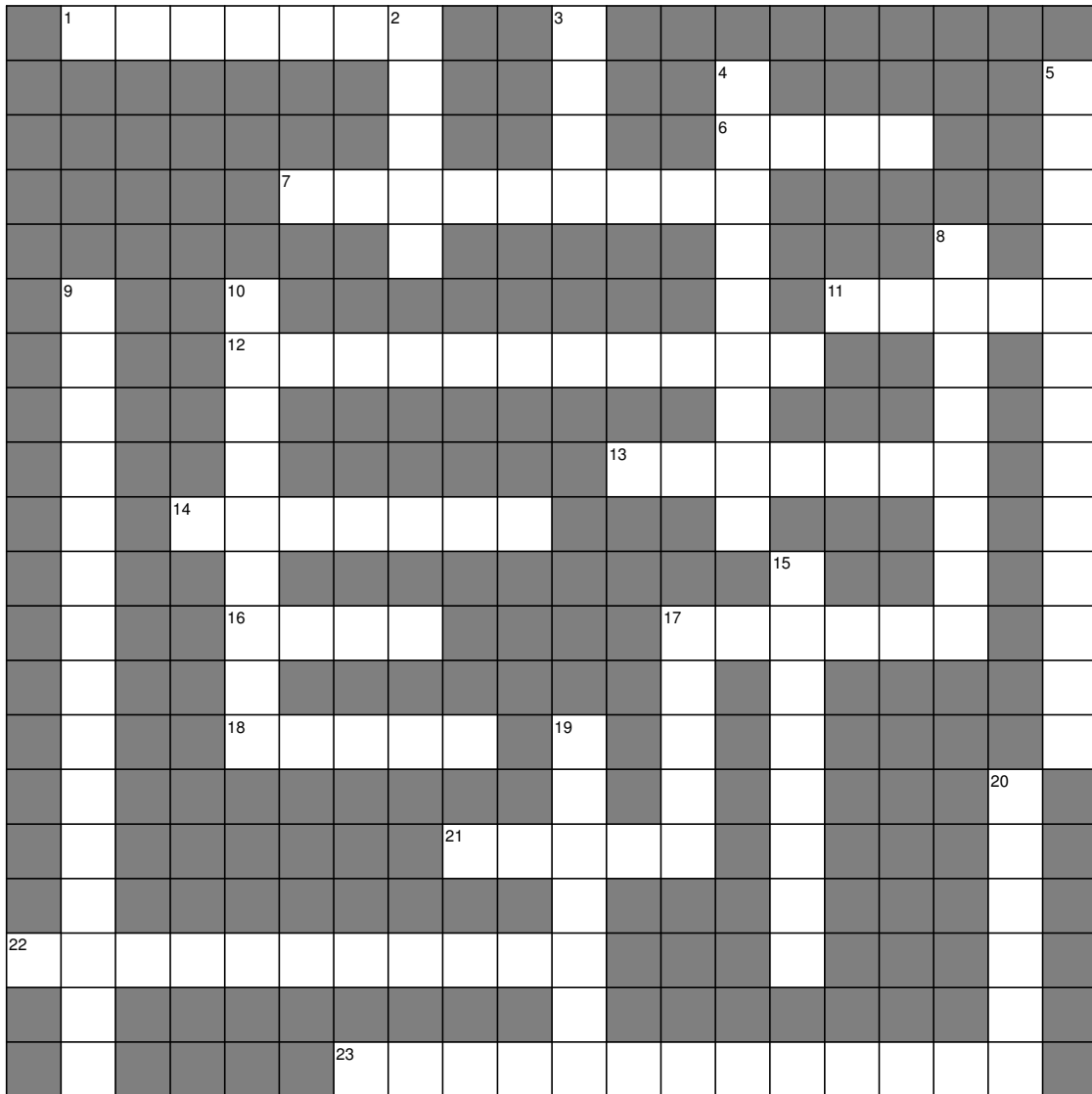


Fitting And Assembly I



Fitting And Assembly I

Across

1. Tap used to finish tapping or to tap a Blind Hole. (7)
6. The type of thread used on leadscrews of lathes. (4)
7. Another name for an Intermediate Tap. (9)
11. The Tap with the least amount of full teeth. (5)
12. Tool used to loosen or tighten screws. (11)
13. A type of nut with a nylon insert. (7)
14. The shape of a nut. (7)
16. The bottom of a thread groove. (4)
17. The type of thread used on vices. (6)
18. The most prominent part of a thread. (5)
21. Straight part of a thread between the Root and the Crest. (5)
22. Type of pliers that can hold flat or round bar and cut wire. (11)
23. The smallest diameter of a screw thread. (13)

Down

2. The distance between two corresponding parts of adjacent threads. (5)
3. The distance a screw moves along its axis for one revolution. (4)
4. Used to hold and turn a Tap. (9)
5. The largest diameter of a screw thread. (13)
8. Adjustable tool used to thread a bar. (8)
9. Hole drilled before using a Tap. (15)
10. The type of thread used on most machine screws. (9)
15. Type of thread used on quick release vices. (8)
17. Tool used to hold a Split Die. (5)
19. Used to loosen and tighten nuts. (7)
20. This prevents damage to a surface when tightening a nut. (6)